

# Special deals on all Square Shoulder tools!

Visit [www.dapra.com](http://www.dapra.com) for features and dimensions.

**Buy 10 inserts\***  
**Get one 50% off**  
**SSEM**  
 Steel End Mill  
**SSER**  
 Extended Reach End Mill  
**SSEM-MOD** Modular Head

**Buy 20 inserts\***  
**Get one 50% off**  
**SSSM**  
 Shell Mill  
**CC-SSER**  
 Carbide Core Extended Reach End Mill

**Buy 40 inserts\***  
**Get one FREE**  
**SSEM**  
 Steel End Mill  
**SSER**  
 Extended Reach End Mill  
**SSEM-MOD** Modular Head

**Buy 60 inserts\***  
**Get one FREE**  
**SSSM**  
 Shell Mill (up to 4" dia.)  
**CC-SSER**  
 Carbide Core Extended Reach End Mill  
**HREM**  
 Helical Roughing End Mill (less than 1.5" dia.)

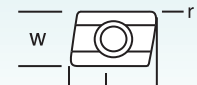
**Buy 100 inserts\***  
**Get one FREE**  
**SSSM**  
 Shell Mill (over 4" dia.)  
**HREM**  
 Helical Roughing End Mill (1.5" dia.)

\* Dapra's new single column insert price list applies (effective 8/01/10). Must purchase full insert quantity for each specially priced tool.

## APET & XPET Insert Sizes and Available Grades

Visit [www.dapra.com](http://www.dapra.com) for information on insert grades.

Insert	l	w	r	Uncoated					Coated								
				DMP35	DMP353	DMP35-HP	DMP357	DMP35-GLH	DMP30	DMP303	DMP30-HP	DMP307	DMP30-GLH	DMK25	DMK253	DMK25-HP	DMK257
<b>Pressed to Size</b>				<b>NEW!</b>	<b>DMK30†</b>	<b>DMK303†</b>	<b>DMK30-HP†</b>	<b>DMK307†</b>	<b>DMK30-GLH†</b>								
<b>APET</b>													<i>APET Inserts feature a high-strength cutting edge and are ideal for high-performance milling of most harder steels and cast irons.</i>				
APET100308	.380"	.250"	.031"	●	●	●	●	●	●	●	●	●	●	●	●	●	●
APET100316	.380"	.250"	.062"	●	●	●	●	●	●	●	●	●	●	●	●	●	●
APET160408	.625"	.375"	.031"	●	●	●	●	●	●	●	●	●	●	●	●	●	●
APET160412	.625"	.375"	.047"	●	●	●	●	●	●	●	●	●	●	●	●	●	●
APET160416	.625"	.375"	.062"	●	●	●	●	●	●	●	●	●	●	●	●	●	●
APET160431*	.625"	.375"	.120"	●	●	●	●	●	●	●	●	●	●	●	●	●	●
<b>XPET</b>													<i>XPET Inserts are ideal for high-performance milling of stainless steels and nonferrous materials such as copper alloys and aluminum. Also good for gummy, softer, free-machining steels.</i>				
XPET100308	.380"	.250"	.031"	●	●	●	●	●	●	●	●	●	●	●	●	●	●
XPET100316	.380"	.250"	.062"	●	●	●	●	●	●	●	●	●	●	●	●	●	●
XPET160404	.625"	.375"	.015"	●	●	●	●	●	●	●	●	●	●	●	●	●	●
XPET160408	.625"	.375"	.031"	●	●	●	●	●	●	●	●	●	●	●	●	●	●
XPET160412	.625"	.375"	.047"	●	●	●	●	●	●	●	●	●	●	●	●	●	●
XPET160416	.625"	.375"	.062"	●	●	●	●	●	●	●	●	●	●	●	●	●	●
XPET160424	.625"	.375"	.094"	DMP35 ONLY			●	●	●	●	●	●	●	●	●	●	●
XPET160431*	.625"	.375"	.120"	●	●	●	●	●	●	●	●	●	●	●	●	●	●



APET Cutting Edge (T-Land Edge) High Strength

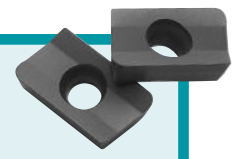


XPET Cutting Edge (Honed Edge) High Shear

\* This insert is designed for heavy roughing and has a corner radius that actually measures closer to .115" than .125" (.010" difference) due to distortion by the positive radial insert angle.  
 \*\* Only available in DMP35 substrate (DMP35-HP and DMP35-GLH)  
 † Only available with XPET cutting edge

### New Grade for XPET Inserts!

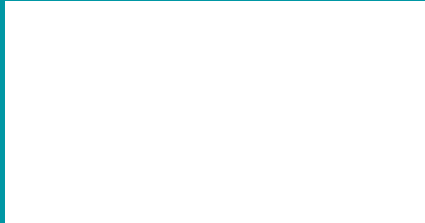
Our newest substrate for the XPET geometry is **DMK30** – designed for high-performance milling of stainless steels and most high-temperature alloys and tool steels.



### Terms and Conditions:

- Cutters must be for the inserts purchased.
- Cutter selection must be indicated at the time of the order.
- Offer only applies to APET and XPET inserts.
- Cutters and inserts purchased through this promotion are not eligible for return. Previous purchases are excluded.
- Product must be drop shipped to end user only.
- Promotional orders cannot be used as replacement orders.
- Dapra's new single column insert price list dated 8/01/10 applies.
- **Offer ends November 30, 2010!**

### Your Dapra distributor is:



Contact your local Dapra distributor, or call us directly:

**DAPRA**  
 CORPORATION  
 1-800-243-3344  
[www.dapra.com](http://www.dapra.com)